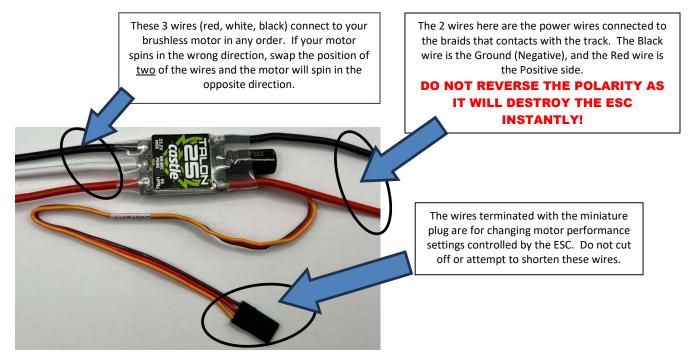




## DRAG RACING MOTOR CONTROLLER

## FAMILIARIZATION

**IMPORTANT** - Once electrical parts are sold, manufacturers have limited control over their usage and operating environment. This makes it difficult to ensure that they are installed and used in accordance with design specifications and not subjected to conditions that might shorten their lifespan or lead to failure. The controller (ESC) is tested by the manufacturer for proper operation prior to shipment and as an electrical part does not carry an implied warranty of merchantability or expressed warranty.



### PREPARATION FOR INSTALLATION



The length of the wire(s) from the braids to the controller and from the controller to the motor are NOT critical and can be shortened.

**DO NOT ATTEMPT TO DESOLDER** the wires from the controller. The solder has an <u>extremely</u> high melting point and attempting to remove the wires may damage the circuit board.

**DO NOT REMOVE** the shrink tube from the Controller.

Method of attaching motor wires:

- 1. Cut the ESC to motor wires from 5/8 to 3/4 of an inch from the board.
- 2. Strip and tin the wire ends.
- 3. Place shrink tube on the motor wires.
- 4. Tin the motor leads
- 5. Solder the motor wires to the ESC wires.
- 6. Temporarily tape the wires with electrical tape to prevent a short circuit.
- Check the motor rotation using a 9-volt battery or power supply on the power leads. Make sure you connect the ESC + and – wires to the correct polarity on the power source. Correct wiring for motor rotation, if necessary, by switching two of the wire positions.
- 8. If the motor is rotating correctly remove the power, remove the tape, and slide the shrink tube into place and apply heat to shrink the tube. Don't overheat the ESC!





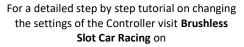
## DRAG RACING MOTOR CONTROLLER



### NOTES

The Controller settings are set to 10-5-100, what does that mean? Did you watch the YouTube video? If not, now is the time.

Great, you have viewed the video and are familiar with the settings. Below is a printout of the standard settings installed in a drag racing controller.





# castle

#### **Castle-Link Program Settings Report**

Title:	C36127-1-8 10/23		
Date:	12/9/2023 11:16:36 PM		
Throttle			
Vehicle Type Throttle Type Throttle Response		Airplane Auto Calibrate Endpoints	
Brake			
Brake Strength		0%, Disabled (Default)	
Cutoffs			
Cutoff Voltage Auto-Lipo Volts/Cell Voltage Cutoff Type Current Limiting Current Cutoff Type		Auto Li-Po (Default) 3.0 Volts/Cell Soft Cutoff (Default) Disabled Soft Cutoff (Default)	
Motor			
Motor Start Power Motor Timing Direction PWM Rate		High (100) (Default) Normal (5) (Default) Forward (Default) 16 Khz	
Other			
Power-On Beep Link Live Enable		Disabled Disabled (Default)	
Software			

As the final step in our quality control a controller that has been updated and set up for drag racing receives the Brushless Mafia seal on the face of the controller.



The reverse side of the controller has a label attached warning the user not to use a converted controller in an aircraft.

